

OCT 18 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Work Order ID 152006

152006

Page 2

Tuesday, October 18, 2016 9:23:49 AM

Item ID: D2182B035 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Clamp Cushion Black 3.5" Long
Start Date: 10/18/2016 Start Qty: 50.00 *50* Cust Item ID:
Required Date: 10/19/2016 Req'd Qty: 50.00 *50* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.83							
Quality Control									

DAS 21 9-89 OCT 19 2016

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OTHER : ☐					

Picklist Print

Tuesday, October 18, 2016 9:23:49 AM

Page 1

Work Order ID: 152006

152006

Parent Item: D2182B035

D2182B035

Parent Item Name: Clamp Cushion Black 3.5" Long

Start Date: 10/18/2016

Required Date: 10/19/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B99.03.02Reformat DM
as per revC DD verf:EC

IPP Rev:C 10.11.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B		Manufactured	No			100	f	307.1200	0.2916	14.58			

D2182B

Rubber Cushion - Black (\$Per Foot)

OCT 18 2016

DAS

6

9-89

Location

Loc Qty

Loc Code

ST411

307.12

135093

307.12

✓

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

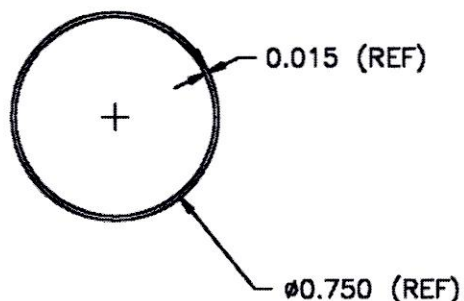
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		OTHER :																							

RELEASED
97/05/16 DS

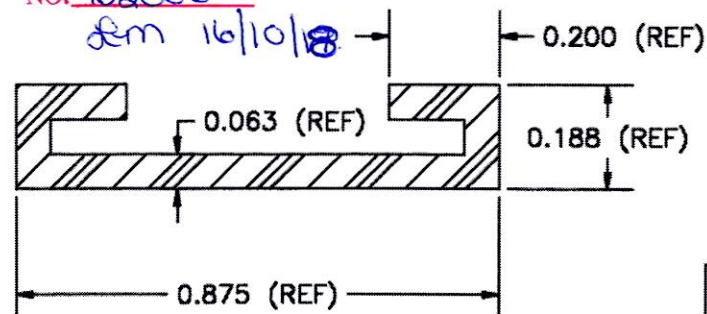
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152006
dm 16/10/8



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>Bob</i>	TITLE	REV. C
DATE Jan. 6, 1995		D2182	SHEET 1 OF 1
		RUBBER CUSHION	SCALE
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	